



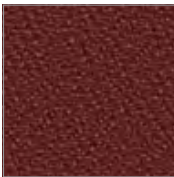



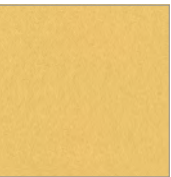



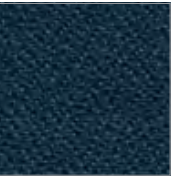
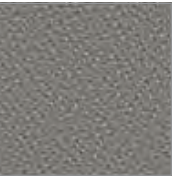






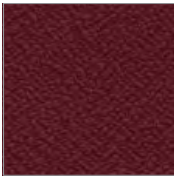
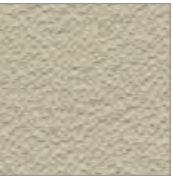
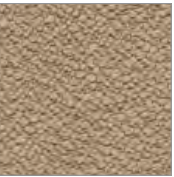
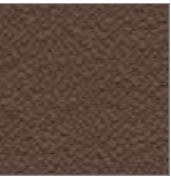

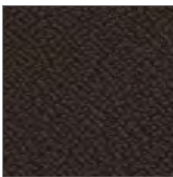
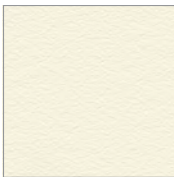


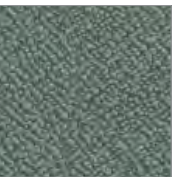

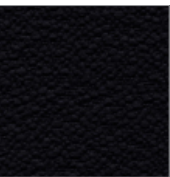


	MODEL NUMBER	NAME	SEAT HEIGHT	ARM HEIGHT	WIDTH	DEPTH	HEIGHT	FABRIC YARDS	LEATHER SQ FT	WEIGHT/ VOLUME	LIST PRICE	DESCRIPTION
	EM-1	Empire Chair	18"		21½"	22½"	33"	N/A	N/A	27 Lbs 5 Cu Ft	\$ 705	The Empire Chair has a 7-Ply 7/16" Molded Plywood seat and back with Maple Face Veneers. Also available upholstered with Fire Retardant Foam over a 7/16" thick Molded Plywood Shell. The Frame is Cold Rolled Tubular Steel finished with an Electrostatically applied Powder Epoxy. For the complete line of Maple Wood Finishes and options, refer to page 12 in this specification guide.
	EM-1-C	Empire Youth Chair	15"		16"	18½"	28½"	N/A	N/A	18 Lbs 5 Cu Ft	\$ 705	
	EM-1-P	Empire Primary Chair	12"		16"	18½"	24"	N/A	N/A	15 Lbs 5 Cu Ft	\$ 665	
												
	EM-2	Empire Armchair	18"		21½"	22½"	33"	N/A	N/A	31 Lbs 5 Cu Ft	\$ 780	
	EM-1U	Empire Chair, Upholstered	18"		21½"	22½"	33"			27 Lbs 5 Cu Ft	\$ 820	
	EM-1U-C	Empire Youth Chair, Upholstered	15"		16"	18½"	28½"			18 Lbs 5 Cu Ft	\$ 745	
	EM-1U-P	Empire Primary Chair, Upholstered	12"		16"	18½"	24"			15 Lbs 5 Cu Ft	\$ 705	
	EM-2U	Empire Armchair, Upholstered	18"		21½"	22½"	33"			31 Lbs 5 Cu Ft	\$ 820	







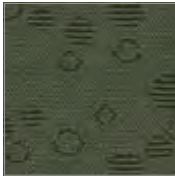
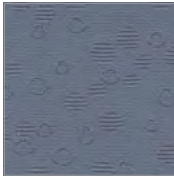
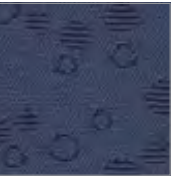


CORNERBLOCK FABRICS (J. ENNIS FABRICS):

					
Red 14	Burgundy 108	Terracotta 405	Brown 87	Puple 1009	Gold 59
					
Eucalyptus 64	Green 208	Mist 32	Navy 308	Charcoal 908	Black 9009

MONACO FABRICS (J. ENNIS FABRICS):

						
Mellow 51	Key Lime 2005	Basil 2004	Thyme 27	Rust 46	Rose 1001	Fuchsia 1003
						
Salmon 104	Paprika 15	Port 17	Oyster 6009	Buff 66	Acorn 8006	Milk Chocolate 87
						
Truffle 8004	Snow 6001	Ice Blue 3006	Cobalt 35	Bay 39	Grey 92	Onyx 9009

GRANULAR FABRICS (J. ENNIS FABRICS):

					
Red 14	Burgundy 108	Brown 87	Taupe 6009	Gold 59	
					
Eucalyptus 64	Green 208	Mist 32	Navy 308	Charcoal 908	Black 9009

TURNER VINYL (J. ENNIS FABRICS):

						
Lagoon 37	Pacific Blue 3003	Navy 3006	Citron 54	Sprig 205	Rust 14	Garnet 17
						
Plum 1009	White 3822	Vanilla 61	Cream 6003	Parchment 605	Taupe 3948	Sandstone 608
						
Tan 802	Mocha 808	Bisque 805	Earth 84	Brick 11	Wine 108	Chestnut 87
						
Chocolate 8020	Chinchilla 6009	Grey 9003	Steel 905	Black 9009		

WOODS & FINISHES:

Natural Maple
Standard



Natural Clear – M-NA

Maple Finishes
The following stains are available, add 10% to list



Honey Oak – M-HO



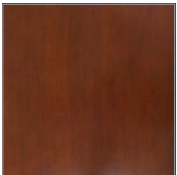
Castle Oak – M-CO



Richmond Cherry – M-RC



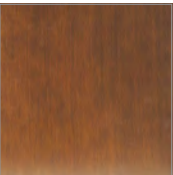
Mahogany – M-MA



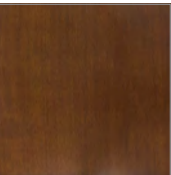
Victorian Cherry – M-VI



Java – M-JA



Wenge – M-WE



English Oak – M-EN

Natural Red Oak
Standard



Natural Clear – O-NA

Red Oak Finishes
The following stains are available, add 10% to list



Castle Oak – O-CO



Honey Oak – O-HO



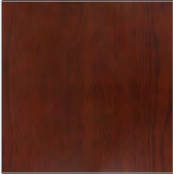
English Oak – O-EN



Victorian Cherry – O-VI



Mahogany – O-MA



Richmond Cherry – O-RC

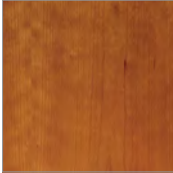


Java – O-JA



Wenge – O-WE

Natural Cherry
Add 20% to list



Natural Clear – C-NA

Cherry Finishes
The following stains are available, add 30% to list



Honey Oak – C-HO



Richmond Cherry – C-RC

Natural Walnut
Add 20% to list



Natural Clear – W-NA

Walnut Finishes
The following stain is available, add 30% to list



Java – W-JA

HARDWOODS: All hardwood materials used in the manufacturing of seating products shall be Northern grown hardwoods. Hardwoods will be air and kiln dried to a moisture content of 5-7%. All hardwoods shall be of grade “A” material, free of material stains, imperfections, conformity of grain, texture and color. Hardwood species shall be Northern grown Red Oak, and Clear White Northern Maple.

FINISHING PROCEDURES: All materials shall be inspected and treated with a final sanding and polishing operation before any staining and final finishing can be performed. All machine and mill marks are to be removed. Once the polishing and sanding has been performed, the furniture will then undergo the following stain and finishing procedures:

Step 1: A base stain will be uniformly applied, wiped and then allowed to dry under factory controlled conditions.

Step 2: A uniform coat of sealer will be applied and allowed to dry.

Step 3: Sealer will be lightly sanded using 240 grit silicon paper.

Step 4: A catalytic lacquer of 34-45 degree sheen is evenly applied and allowed to dry under factory controlled conditions.

METAL FINISHING PROCEDURES: All metal components are thoroughly cleaned and coated electrostatically with an epoxy powder coat paint finish. The metal components are then oven baked and cured for a lasting finish.